





# Work Order ID 81438

**\*81438\***

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Wednesday, March 14, 2012 10:57:12 AM

Item ID: D4021-5 Accept **\*N900040100\*** Setup Start **\*NS1\***  
Revision ID: Stop **\*NS2\***  
Item Name: Blanking Plate  
Start Date: 3/14/2012 Start Qty: 12.00 **\*12\*** Cust Item ID:  
Required Date: 3/30/2012 Req'd Qty: 12.00 **\*12\*** Customer:  
Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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120 QC8- Inspect parts - second check 0.00

**\*120\***

QC

Quality Control

Memo

0.00

130

**\*130\***

Powdercoat

Powder Coating

White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel

Memo

0.00

0.00

135

**\*135\***

QC

Quality Control

QC3- Inspect Part Finish

Memo

0.00

0.00

0.00 *5-2/10/16*

*8/2*

*print (2) daily samples*

*m 12/02/22 S-12h55  
T- 400°F 320°F  
F- 1h25*

*12- 12/03/22  
2 12/03/22*

*2 12/03/22*





# Work Order ID 81438

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Wednesday, March 14, 2012 10:57:12 AM

Item ID: D4021-5

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Blanking Plate

Start Date: 3/14/2012 Start Qty: 12.00

**\*12\***

Cust Item ID:

Required Date: 3/30/2012 Req'd Qty: 12.00

**\*12\***

Customer:

Reference:

Run Start **\*NR1\***

Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop **\*NR2\***

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

140

Identify as per dwg & Stock Location: **GA**

0.00

**\*140\***

Packaging

Memo

0.00

Packaging

**2** **BL** **12-3-23**

150

QC21- Final Inspection - Work Order Release

0.00

**\*150\***

QC

Memo

0.00

Quality Control

**12/3/26** **12**

**ME**

**12-03-23**



# Picklist Print

Wednesday, March 14, 2012 10:57:12 AM

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Work Order ID: 81438  
 Parent Item: D4021-5  
 Parent Item Name: Blanking Plate

Start Date: 3/14/2012 Required Date: 3/30/2012  
 Start Qty: 12.00 Required Qty: 12.00

Comments: IPP RevA: new issue DD 09.11.25 verified by:EC IPP Rev:B as per dwg REV.A DD  
 10.02.22 verified by:EC IPP Rev:C as per dwg revB DD 10.04.20 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S16GA 304/316 Sheet .063		Purchased	No			100	sf	254.4860	0.0622	0.7856842			

Location	Loc Qty	Loc Code
MAT020	254.486	
119653	17.35	
120866	78	
120877	159.136	

1.0 12-3-16

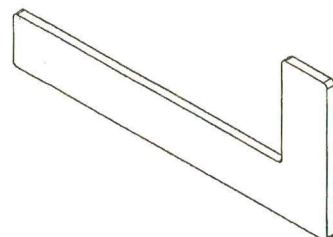




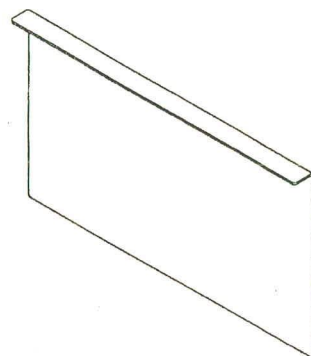




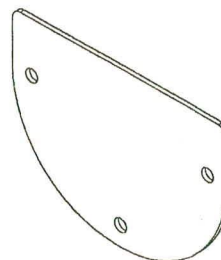
8 7 6 5 4 3 2 1



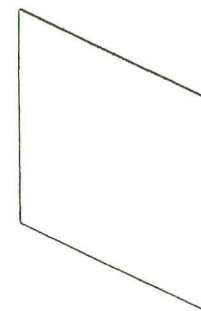
D4021-1 HANDLE PLATE



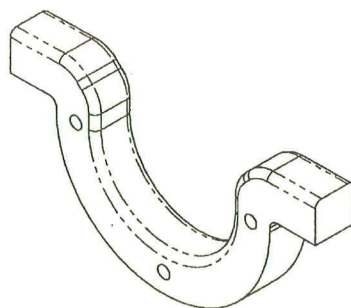
D4021-3 DATA PLATE



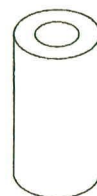
D4021-5 BLANKING PLATE



D4021-11 INSTRUCTIONS PLATE



D4021-7 HOOP



D4021-9 BUSHING

81438

**RELEASED**  
2010-04-14  
WP

B	POWDER COAT SPEC ADDED TO NOTE 2 (A8-2)	JPH	10.04.06
A	NEW ISSUE	JPH	10.01.29
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA  DRAWING NO. D4021 TITLE MISC PARTS - 350 BASKET SCALE NTS  <small>COPYRIGHT © 2010 BY DART AEROSPACE LTD  THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	
DRAWN	JPH		
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	10.04.06		

8 7 6 5 4 3 2 1





